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D4925-041
Job Sheet 197293



Part No: D4925-041

Job Qty: 8 pcs

Part Name: Mounting Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/4/19

Job Tracking No:

Due Date: 10/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.10.01 new issue DD verf:JLM IPP REV:B 14.01.13 AS PER DWG
REV.A DD VERF:JLM IPP REV:C 15.06.17 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	8 pcs	10/2/19		0.00	0.97	Small Fab - 1		DAS 58 SEP 13 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	8 pcs	10/2/19		0.00	0.00	QC 5 - 10		DAS 40 SEP 16 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Powdercoat - 11 Gls Blk(A)-B4B 14138839	8 pcs	10/2/19		0.00	0.76	Powdercoat - 1 - B4B		BR 19-9-18
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	8 pcs	10/2/19		0.00	0.00	QC 3 - 10		
							QC 3 - 13		

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					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	SEP 24 2019
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
140	Packaging 3-1 - Stock - B4B	8	10/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC 5/2/18
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 -	

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				B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	8 pcs	10/2/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

SEP 25 2019
DAS 70
9-89

Part Op 100 - Small Fab-8 (Small Fab) Rivet nutplate to D4925-1 as per dwg.
 Descriptions: 110 - QC5 (QC5- Inspect part completeness to step on W/O)
 120 - Powdercoat11 (Gloss Black (Alum) (Ref:QSI005 4.3.5.13)) ***Insert screw BY HAND in nutplate prior to powdercoating*** START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____
 130 - QC3 (QC3- Inspect Part Finish)
 140 - Packaging3-2 (Identify as per dwg & Stock Location: _____)
 150 - QC21 (QC21- Final Inspection - Work Order Release)

011902

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4925-1	EAPS Mounting Plate	8 pcs (1 ea)	100-Small Fab - 1	
LN29985-A05	Anchor Nut	48 pcs (6 ea)	100-Small Fab - 1	
MS20426AD3-4	Rivet	96 Ea (12 ea)	100-Small Fab - 1	

ST424
ST562
ST312

ST420
ST562
ST312
ST33337
ST30474

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4925-1	8	8	0
	LN29985-A05	48	384	0
	MS20426AD3-4	96	2,097	0

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30
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Part Specifications

Specifications could not be found.

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